

# SAFETY DATA SHEET



CircuitWorks® Nickel Conductive Pen (UFI)

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product name** : CircuitWorks® Nickel Conductive Pen (UFI)  
**Product code** : CW2000  
**Product description** : Conductive agents  
**Product type** : Liquid.  
**Other means of identification** : Electrical conductive agents  
Industrial/Professional use  
UFI: YAD8-F0K5-7007-FTX9

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

### 1.3 Details of the supplier of the safety data sheet

Manufacturer  
Chemtronics  
8125 Cobb Center Drive  
Kennesaw, GA 30152

Tel. 770-424-4888 or toll free 800-645-5244

Distributor

Importer  
ITW Contamination Control BV  
Saffierlaan 5  
VZ-2132 Hoofddorp  
The Netherlands

Email: [info@itw-cc.com](mailto:info@itw-cc.com)

Tel: +31 88 1307 400  
FAX: +31 88 1307 499  
Website: [www.Chentronicseu.com](http://www.Chentronicseu.com)

**e-mail address of person responsible for this SDS** : Importer/Only Representative  
Bay 150  
Shannon Industrial Estate  
Shannon  
County Clare  
Ireland  
V14 DF82  
+353 61 771 500  
[customerservice.shannon@itwpp.com](mailto:customerservice.shannon@itwpp.com)

### National contact

ITW Contamination Control BV  
Saffierlaan 5  
VZ-2132 Hoofddorp  
The Netherlands

Email: [info@itw-cc.com](mailto:info@itw-cc.com)

CircuitWorks® Nickel Conductive Pen (UFI)

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

Tel: +31 88 1307 400  
FAX: +31 88 1307 499  
Website: www.Chemtronicseu.com

### 1.4 Emergency telephone number

#### National advisory body/Poison Centre

**Telephone number** : EMERGENCY HEALTH INFORMATION:  
Austria +43 1 31304 5620, Belgium +32022649636, Bulgaria +359 2 9154 409,  
Croatia +38514686910, Cyprus +3572240561, Czech Republic +420267082257,  
Denmark +45 72 54 40 00, Estonia +3726943384, Finland +358 5052 000, France  
+33 3 85 21 92, Germany +49-30-18412-0, Greece +302106479250, Hungary +34  
(1) 476 1136, Ireland +35318092566, Italy +390649906140, Latvia +371 67032600,  
Lithuania +370 70662008, Luxembourg +352 24785551, Netherland +31 88 75 585  
61, Norway +47 21 07 70 00, Poland +48 42 2530 400, Portugal +351213303271,  
Romania +40213183606, Slovakia +421 2 5465 2307, Slovenia +38614006039,  
Spain +34 917689800, Sweden +46104566750  
United Kingdom (England or Wales) 0845 46 47 or Scotland 08454 24 24 24 (UK  
only)

#### Supplier

**Telephone number** : Chemtronics Product Information: 800-TECH-401 (800-832-4401)  
Chemtronics Customer Service: 800-645-5244

**Hours of operation** : 8:00 AM to 5:00 PM

**Information limitations** : EMERGENCY HEALTH INFORMATION:  
EMERGENCY SPILL INFORMATION:  
Transport information

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

#### Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226  
Acute Tox. 3, H331  
Eye Irrit. 2, H319  
Skin Sens. 1, H317  
Carc. 2, H351  
STOT RE 1, H372  
Aquatic Acute 1, H400  
Aquatic Chronic 1, H410

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

**Ingredients of unknown toxicity** : 67.5 percent of the mixture consists of component(s) of unknown acute oral toxicity  
67.5 percent of the mixture consists of component(s) of unknown acute dermal toxicity  
78.5 percent of the mixture consists of component(s) of unknown acute inhalation toxicity

**Ingredients of unknown ecotoxicity** : Contains 34.5% of components with unknown hazards to the aquatic environment

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

### 2.2 Label elements

## SECTION 2: Hazards identification

### Hazard pictograms



### Signal word

: Danger

### Hazard statements

: Flammable liquid and vapour.  
May cause an allergic skin reaction.  
Causes serious eye irritation.  
Toxic if inhaled.  
Suspected of causing cancer.  
Causes damage to organs through prolonged or repeated exposure.  
Very toxic to aquatic life with long lasting effects.

### Precautionary statements

#### Prevention

: Obtain special instructions before use. Wear protective gloves, protective clothing, eye protection, face protection, or hearing protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Do not breathe vapour. Do not eat, drink or smoke when using this product.

#### Response

: Collect spillage. IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

#### Storage

: Not applicable.

#### Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

### Hazardous ingredients

: nickel  
n-butyl acetate

### Supplemental label elements

: FOR INDUSTRIAL USE ONLY  
For professional use only.

### Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

: Not applicable.

### Special packaging requirements

#### Containers to be fitted with child-resistant fastenings

: Not applicable.

#### Tactile warning of danger

: Not applicable.

### 2.3 Other hazards

#### Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

#### Other hazards which do not result in classification

: None known.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type
nickel	EC: 231-111-4 CAS: 7440-02-0 Index: 028-002-00-7	≥50 - ≤75	Skin Sens. 1, H317 Carc. 2, H351 STOT RE 1, H372 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M [Acute] = 10000 M [Chronic] = 10	[1]
2-methoxy-1-methylethyl acetate	EC: 203-603-9 CAS: 108-65-6 Index: 607-195-00-7	≥10 - ≤25	Flam. Liq. 3, H226	-	[2]
2-butoxyethyl acetate	EC: 203-933-3 CAS: 112-07-2 Index: 607-038-00-2	≤12	Acute Tox. 4, H312 Acute Tox. 4, H332 Eye Irrit. 2, H319	ATE [Dermal] = 1500 mg/kg ATE [Inhalation (vapours)] = 11 mg/l	[1] [2]
n-butyl acetate	EC: 204-658-1 CAS: 123-86-4 Index: 607-025-00-1	≥10 - ≤17	Flam. Liq. 3, H226 Acute Tox. 2, H330 Eye Irrit. 2, H319 STOT SE 3, H336 Aquatic Chronic 3, H412 EUH066 <b>See Section 16 for the full text of the H statements declared above.</b>	ATE [Inhalation (gases)] = 390 ppm	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

#### Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

#### Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

#### Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

## SECTION 4: First aid measures

- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

### 4.2 Most important symptoms and effects, both acute and delayed

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
headache  
drowsiness/fatigue  
dizziness/vertigo
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : Adverse symptoms may include the following:  
Ingestion Seek medical attention.

### 4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

### 5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

## SECTION 5: Firefighting measures

**Hazardous combustion products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
nitrogen oxides  
metal oxide/oxides

### 5.3 Advice for firefighters

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

### 6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

### 6.3 Methods and material for containment and cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

### 6.4 Reference to other sections

: See Section 1 for emergency contact information.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

### 7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

#### Seveso Directive - Reporting thresholds

##### Danger criteria

Category	Notification and MAPP threshold	Safety report threshold
H2	50 tonne	200 tonne
P5c	5000 tonne	50000 tonne
E1	100 tonne	200 tonne

### 7.3 Specific end use(s)

- Recommendations** : Not available.
- Industrial sector specific solutions** : Not available.

## SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

### 8.1 Control parameters

#### Occupational exposure limits



## SECTION 8: Exposure controls/personal protection

Product/ingredient name	Exposure limit values
2-methoxy-1-methylethyl acetate	<b>EU OEL (Europe, 10/2019). Absorbed through skin. Notes: list of indicative occupational exposure limit values</b> STEL: 550 mg/m <sup>3</sup> 15 minutes. STEL: 100 ppm 15 minutes. TWA: 275 mg/m <sup>3</sup> 8 hours. TWA: 50 ppm 8 hours.
2-butoxyethyl acetate	<b>EU OEL (Europe, 10/2019). Absorbed through skin. Notes: list of indicative occupational exposure limit values</b> STEL: 333 mg/m <sup>3</sup> 15 minutes. STEL: 50 ppm 15 minutes. TWA: 133 mg/m <sup>3</sup> 8 hours. TWA: 20 ppm 8 hours.
n-butyl acetate	<b>EU OEL (Europe, 10/2019). Notes: list of indicative occupational exposure limit values</b> STEL: 150 ppm 15 minutes. STEL: 723 mg/m <sup>3</sup> 15 minutes. TWA: 241 mg/m <sup>3</sup> 8 hours. TWA: 50 ppm 8 hours.

### Biological exposure indices

No exposure indices known.

**Recommended monitoring procedures** : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

### DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
nickel	DNEL	Long term Inhalation	20 ng/m <sup>3</sup>	General population	Local
	DNEL	Long term Inhalation	20 ng/m <sup>3</sup>	General population	Systemic
	DNEL	Short term Oral	12 µg/kg bw/day	General population	Systemic
	DNEL	Long term Oral	0.02 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.035 mg/cm <sup>2</sup>	General population	Local
	DNEL	Long term Dermal	0.035 mg/cm <sup>2</sup>	Workers	Local
	DNEL	Long term Inhalation	0.05 mg/m <sup>3</sup>	Workers	Local
	DNEL	Long term Inhalation	0.05 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Short term Inhalation	2.4 mg/m <sup>3</sup>	General population	Local
	DNEL	Short term Inhalation	4 mg/m <sup>3</sup>	Workers	Local
	DNEL	Short term Inhalation	408 mg/m <sup>3</sup>	General population	Systemic
2-methoxy-1-methylethyl acetate	DNEL	Long term Oral	1.67 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	33 mg/m <sup>3</sup>	General population	Local



**SECTION 8: Exposure controls/personal protection**

2-butoxyethyl acetate	DNEL	Long term Inhalation	33 mg/m <sup>3</sup>	General population	Systemic
	DNEL	Long term Dermal	54.8 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	153.5 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	275 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Short term Inhalation	550 mg/m <sup>3</sup>	Workers	Local
	DNEL	Long term Oral	8.6 mg/kg bw/day	General population	Systemic
	DNEL	Short term Oral	36 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	72 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	80 mg/m <sup>3</sup>	General population	Systemic
	DNEL	Long term Dermal	102 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	120 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	133 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Dermal	169 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	200 mg/m <sup>3</sup>	General population	Local
n-butyl acetate	DNEL	Short term Inhalation	333 mg/m <sup>3</sup>	Workers	Local
	DNEL	Long term Oral	3.4 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	3.4 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	7 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	12 mg/m <sup>3</sup>	General population	Systemic
	DNEL	Long term Inhalation	48 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Inhalation	102.34 mg/m <sup>3</sup>	General population	Local
	DNEL	Long term Inhalation	480 mg/m <sup>3</sup>	Workers	Local
	DNEL	Short term Inhalation	859.7 mg/m <sup>3</sup>	General population	Local
	DNEL	Short term Inhalation	859.7 mg/m <sup>3</sup>	General population	Systemic
DNEL	Short term Inhalation	960 mg/m <sup>3</sup>	Workers	Local	
DNEL	Short term Inhalation	960 mg/m <sup>3</sup>	Workers	Systemic	

**PNECs**

No PNECs available

**8.2 Exposure controls**

**Appropriate engineering controls**

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

## SECTION 8: Exposure controls/personal protection

### Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

### 9.1 Information on basic physical and chemical properties

#### Appearance

- Physical state** : Liquid.
- Colour** : Dark grey. [Dark]
- Odour** : Pleasant, ester-like. [Slight]
- Odour threshold** : Not available.
- Melting point/freezing point** : Not available.
- Initial boiling point and boiling range** : Not available.
- Flammability** : Not available.
- Lower and upper explosion limit** : Not available.
- Flash point** : Closed cup: 23 to 37.8°C (73.4 to 100°F) [Tagliabue]

## SECTION 9: Physical and chemical properties

**Auto-ignition temperature** :

Ingredient name	°C	°F	Method
2-methoxy-1-methylethyl acetate	333	631.4	DIN 51794
2-butoxyethyl acetate	340	644	
n-butyl acetate	415	779	EU A.15

**Decomposition temperature** : Not available.

**pH** : Not available.

**Viscosity** : Not available.

**Solubility in water** : Not available.

**Partition coefficient: n-octanol/ water** : Not applicable.

**Vapour pressure** :

Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
n-butyl acetate	11.25	1.5	DIN EN 13016-2			
2-methoxy-1-methylethyl acetate	2.7	0.36	OECD 104			
2-butoxyethyl acetate	0.23	0.031				

**Relative density** : Not available.

**Density** : 1.7 g/cm<sup>3</sup>

**Vapour density** : Not available.

### Particle characteristics

**Median particle size** : Not applicable.

## 9.2 Other information

### 9.2.1 Information with regard to physical hazard classes

**Explosive properties** : Not applicable

**Oxidising properties** : Not available.

### 9.2.2 Other safety characteristics

**Miscible with water** : Not available.

**Evaporation rate** : <1 (butyl acetate = 1)

## SECTION 10: Stability and reactivity

**10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.

**10.2 Chemical stability** : The product is stable.

**10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.

**10.4 Conditions to avoid** : Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

**10.5 Incompatible materials** : Reactive or incompatible with the following materials:  
oxidising materials

**10.6 Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2-methoxy-1-methylethyl acetate	LD50 Dermal	Rabbit	>5 g/kg	-
2-butoxyethyl acetate	LD50 Oral	Rat	8532 mg/kg	-
	LD50 Dermal	Rabbit	1500 mg/kg	-
n-butyl acetate	LD50 Oral	Rat	2400 mg/kg	-
	LC50 Inhalation Gas.	Rat	390 ppm	4 hours
	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Rat	10768 mg/kg	-

**Conclusion/Summary** : Not available.

#### Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
2-methoxy-1-methylethyl acetate	8532	N/A	N/A	N/A	N/A
2-butoxyethyl acetate	2400	1500	N/A	11	N/A
n-butyl acetate	10768	N/A	390	N/A	N/A

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
2-butoxyethyl acetate	Eyes - Mild irritant	Rabbit	-	24 hours 500 mg	-
n-butyl acetate	Skin - Mild irritant	Rabbit	-	500 mg	-
	Eyes - Moderate irritant	Rabbit	-	100 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

**Conclusion/Summary** : Not available.

#### Sensitisation

**Conclusion/Summary** : Not available.

#### Mutagenicity

**Conclusion/Summary** : Not available.

#### Carcinogenicity

**Conclusion/Summary** : Not available.

#### Reproductive toxicity

**Conclusion/Summary** : Not available.

#### Teratogenicity

**Conclusion/Summary** : Not available.

#### Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
n-butyl acetate	Category 3	-	Narcotic effects

#### Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
nickel	Category 1	-	-

#### Aspiration hazard

Not available.

## SECTION 11: Toxicological information

**Information on likely routes of exposure** : Not available.

### Potential acute health effects

- Eye contact** : Causes serious eye irritation.  
**Inhalation** : Toxic if inhaled.  
**Skin contact** : May cause an allergic skin reaction.  
**Ingestion** : Do not ingest. If swallowed then seek immediate medical assistance.

### Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
headache  
drowsiness/fatigue  
dizziness/vertigo
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : Adverse symptoms may include the following:  
Ingestion Seek medical attention.

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

#### Short term exposure

- Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

#### Long term exposure

- Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

#### Potential chronic health effects

Not available.

- Conclusion/Summary** : Not available.
- General** : Causes damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : No known significant effects or critical hazards.

## 11.2 Information on other hazards

### 11.2.1 Endocrine disrupting properties

Not available.

### 11.2.2 Other information

Not available.

## SECTION 12: Ecological information

### 12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
nickel	Acute EC50 2 ppm Marine water	Algae - <i>Macrocystis pyrifera</i> - Young	4 days
	Acute EC50 450 µg/l Fresh water	Aquatic plants - <i>Lemna minor</i>	4 days
	Acute EC50 1000 µg/l Marine water	Daphnia - <i>Daphnia magna</i>	48 hours
	Acute IC50 0.31 mg/l Marine water	Crustaceans - <i>Americamysis bahia</i> - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
	Acute LC50 47.5 ng/L Fresh water	Fish - <i>Heteropneustes fossilis</i>	96 hours
n-butyl acetate	Chronic NOEC 100 mg/l Marine water	Algae - <i>Glenodinium halli</i>	72 hours
	Chronic NOEC 3.5 µg/l Fresh water	Fish - <i>Cyprinus carpio</i>	4 weeks
	Acute LC50 32 mg/l Marine water	Crustaceans - <i>Artemia salina</i>	48 hours
	Acute LC50 18000 µg/l Fresh water	Fish - <i>Pimephales promelas</i>	96 hours

**Conclusion/Summary** : Not available.

### 12.2 Persistence and degradability

**Conclusion/Summary** : Not available.

### 12.3 Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
2-methoxy-1-methylethyl acetate	1.2	-	low
2-butoxyethyl acetate	1.51	-	low
n-butyl acetate	2.3	-	low

### 12.4 Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Mobility** : Not available.

### 12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

### 12.6 Endocrine disrupting properties

Not available.

### 12.7 Other adverse effects

No known significant effects or critical hazards.

## SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 13.1 Waste treatment methods





#### Product

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

## SECTION 13: Disposal considerations

- Hazardous waste** : The classification of the product may meet the criteria for a hazardous waste.
- Packaging**
- Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

## SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3 	3 	3 	3 
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	No.	No.	No.	No.

### Additional information

- IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.
- 14.6 Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
- 14.7 Maritime transport in bulk according to IMO instruments** : Not available.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU Regulation (EC) No. 1907/2006 (REACH)

#### Annex XIV - List of substances subject to authorisation

##### Annex XIV

None of the components are listed.

#### Substances of very high concern

None of the components are listed.



## SECTION 15: Regulatory information

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.

### Other EU regulations

**Industrial emissions (integrated pollution prevention and control) - Air** : Listed

**Industrial emissions (integrated pollution prevention and control) - Water** : Listed

### Ozone depleting substances (1005/2009/EU)

Not listed.

### Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

### Seveso Directive

This product is controlled under the Seveso Directive.

#### Danger criteria

Category
H2
P5c
E1

### National regulations

### International regulations

### Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

### Montreal Protocol

Not listed.

### Stockholm Convention on Persistent Organic Pollutants

Not listed.

### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

### Inventory list

- Australia** : All components are listed or exempted.
- Canada** : All components are listed or exempted.
- China** : All components are listed or exempted.
- Eurasian Economic Union** : **Russian Federation inventory**: Not determined.
- Japan** : **Japan inventory (CSCL)**: Not determined.  
**Japan inventory (ISHL)**: Not determined.
- New Zealand** : All components are listed or exempted.
- Philippines** : All components are listed or exempted.
- Republic of Korea** : All components are listed or exempted.

## SECTION 15: Regulatory information

<b>Taiwan</b>	: All components are listed or exempted.
<b>Thailand</b>	: Not determined.
<b>Turkey</b>	: Not determined.
<b>United States</b>	: All components are active or exempted.
<b>Viet Nam</b>	: All components are listed or exempted.

**15.2 Chemical safety assessment** : This product contains substances for which Chemical Safety Assessments are still required.

## SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

<b>Abbreviations and acronyms</b>	: ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement N/A = Not available PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number SGG = Segregation Group vPvB = Very Persistent and Very Bioaccumulative
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### Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Flam. Liq. 3, H226	On basis of test data
Acute Tox. 3, H331	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
Carc. 2, H351	Calculation method
STOT RE 1, H372	Calculation method
Aquatic Acute 1, H400	Calculation method
Aquatic Chronic 1, H410	Calculation method

### Full text of abbreviated H statements

H226	Flammable liquid and vapour.
H312	Harmful in contact with skin.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H336	May cause drowsiness or dizziness.
H351	Suspected of causing cancer.
H372	Causes damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

### Full text of classifications [CLP/GHS]

CircuitWorks® Nickel Conductive Pen (UFI)

## SECTION 16: Other information

Acute Tox. 2	ACUTE TOXICITY - Category 2
Acute Tox. 3	ACUTE TOXICITY - Category 3
Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Acute 1	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
Aquatic Chronic 1	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Carc. 2	CARCINOGENICITY - Category 2
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Skin Sens. 1	SKIN SENSITISATION - Category 1
STOT RE 1	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

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